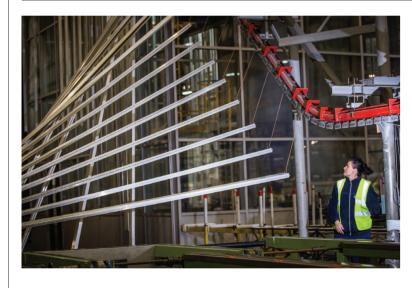
Senior's architectural vision setting the agenda

Senior Architectural Systems' ability to match the latest technology with nurtured relationships and environmental responsibility has brought it to where it is today



Left The automated vertical powder coating line lifting the aluminium profile lengths through pre-treatment, powderoating and baking processes.



Above The powder-coating line is fully automated and used for large batches going in gradually darkening colour runs through the spectrum, with a 40-minute cleaning process between each colour



Senior managing director Lennart Jonsson has made it his mission to drive innovation to make sure that the firm remains at the cutting-edge of the industry, spending more than £1m in inward R&D investment last year alone, focussed on developing the products, processes and services to ensure it remains the leader in its sector. Investment is continuing apace with Senior expecting to launch new products later this year, which will incorporate revolutionary technology.

only by the bottom line, Senior has that to survive in a competitive Doncaster HQ, Senior's friendly the great British entrepreneurial manner, a local firm with big

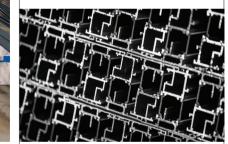
Unlike some companies driven

eady for the manual powder-coating line, which runs smaller batches and one-off eplacements for larger batches.

Below left Quality control processes nclude electronic monitoring to check coating thickness as well as visual checks or runs and inconsistencies.

Below Aluminium profiles stored in the factory's warehouse.





There's something cathedrallike about Senior Architectural Systems' Doncaster plant, despite the fact that here it's assembling the components of buildings, rather than a building itself. But with 7m long aluminium profiles being slowly and consecutively lifted to hang vertically before twisting round the production line to the spray area and oven, you're seeing architecture of sorts being created before your very eyes.

Founded 25 years ago as a privately owned, family company, Senior Architectural Systems has since grown into one of the largest fenestration companies in the UK,

with an annual turnover in excess of £25m, and serving more than 200 UK cladding fabricators across the commercial, education, healthcare and housing sectors. The firm has spent years developing strong industry relationships to ensure it $has \, an \, implicit \, understanding \, of \,$ both client needs and those of the sector in general.

With a workforce of 170 people across four UK plants; two in England and one each in Wales and Scotland, that nurtured relationship means the firm has made key sector acquisitions to ensure that it best meets the needs of its client base.

the UK to provide a full fenestration service to its customers of aluminium system profiles, bespoke powdercoating and glazed units, all deliverable anywhere in the UK mainland. Senior prides itself on its willingness to take on projects of any size, specification and budget. Offering a full service package, it is able to remove uncertainty in the supply chain, and generate a five day turnaround of products delivered to the customer via its fleet of eco-vehicles, as well as offering a noquibble guarantee with its powder-

coating services.

That makes it the first company in

accredited to ISO 9001, ISO 14001 and ISO 18001.

spent years being service-driven, building up long-term relationships with its clients. It takes both trust and tradition seriously, but knows and environmentally challenging world, it has to innovate. From its and customer-driven approach is its strength, offering bespoke and flexible solutions to its customers in a timely manner. It remains, in ambitions for the future.



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